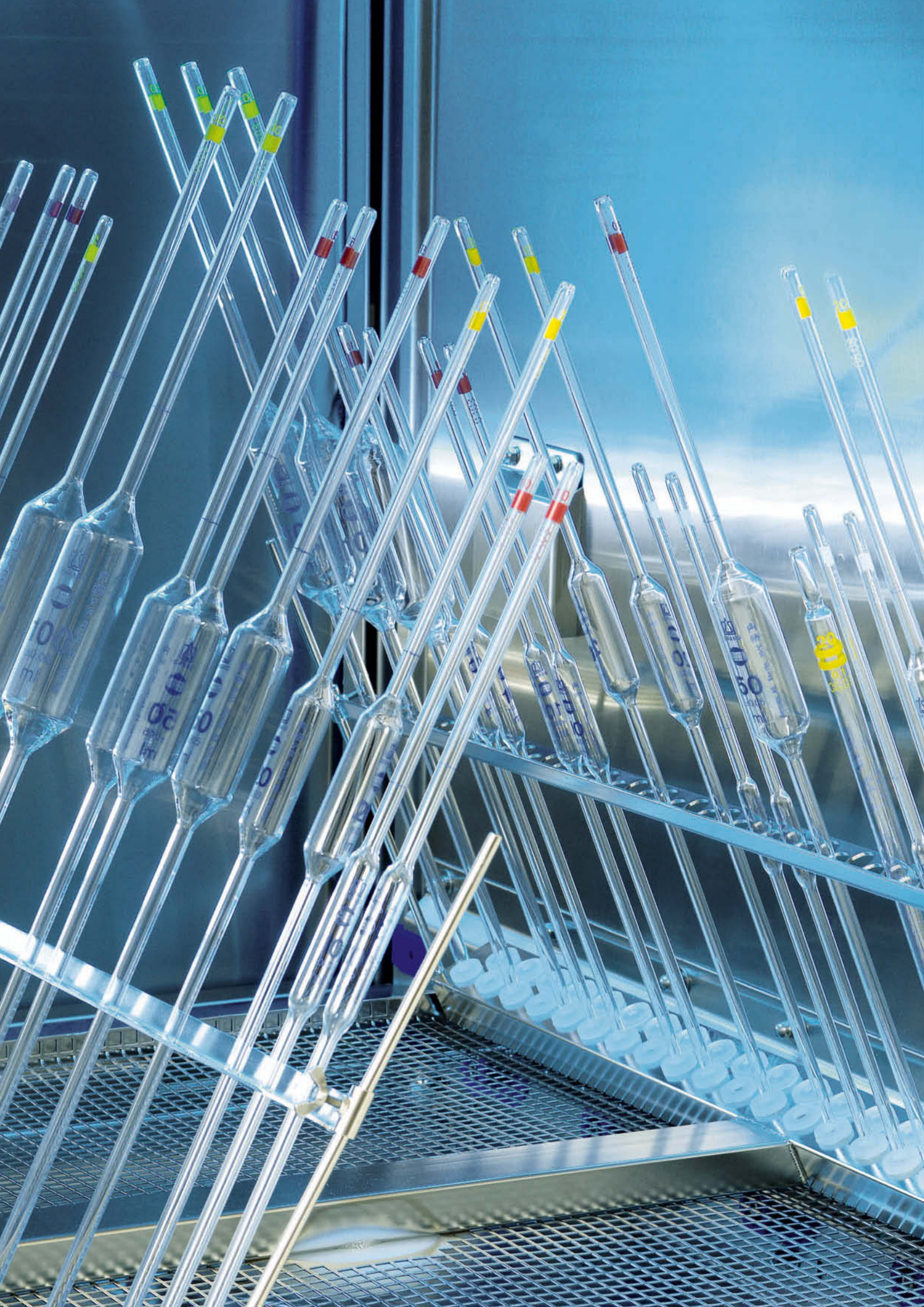


## Safe and efficient cleaning and sterilisation of laboratory devices



Committed to quality in laboratory applications







## Competence in laboratory applications

Efficient reprocessing requires adequate equipment and accessories. Belimed knows the requirements of reprocessing laboratory devices and supplies future oriented system solutions. Our customers can rely on Belimed's outstanding products and first class after sales service.

### **Belimed – Competence in laboratory applications**

Thanks to many years of experience in automatic cleaning, disinfection and sterilisation Belimed is the optimal partner for reprocessing of laboratory devices as well as for medical applications. Every day, Belimed machines and accessories are in operation all over the world. Customers trust in Belimed quality.

### **Broad product portfolio**

To meet all requirements in laboratory applications, Belimed continuously updates the product line. There are many different wash chamber sizes available to match capacity needs, and well-designed racks have been adapted to fulfil the unique properties of laboratory devices. Belimed laboratory solutions are custom designed and thoroughly tested for accuracy.

« experienced  
More than 30 years of experience and the commitment to innovation are the basics for successful solutions. That's the way we create added value for our customers. »

Niklaus Sauter, Managing Director Belimed Group

*Perfect interaction of machines and accessories guarantees smooth workflows and optimal wash results.*



## More capacity on smallest footprint

Capacity, quality, economics and flexibility – these are the key figures of our laboratory washers. Developed according to the all new EN ISO 15883 guidelines reproducible results in reprocessing are guaranteed in cell- and microbiological labs as well as in chemistry laboratories.

### Outstanding features

- **Space-saving:** wash chambers of up to 350 litres within a total width of the machine of 90 cm only marks the most outstanding ratio of capacity versus space requirement.
- **Best quality:** Belimed machines and accessories are made of high quality materials and components. For example the wash chamber is made of stainless steel 1.4404 (316L). Belimed machines are self-cleaning and include a complete drainage after each step.
- **Powerful wash pump** guarantee excellent wash results.
- **Accurate dosing** of the assigned detergents by up to 5 dosing pumps monitored by flow meters.
- **Thermal disinfection:** wash programs with temperature profiles of up to 93°C enables reprocessing of bacteriological contaminated items.
- **Flexibility:** Belimed machines can be heated up electrical or by steam and may be equipped with several smart options including independent data archiving system, exhaust air condenser – even in combination with a heat recovery system, and much more.
- **Heavy duty drying unit** allows very short program cycle times.
- The **smart control unit** including program library and data storage is fully network compatible and offers remote access, i.e. for immediate diagnosis.
- **Compliance with norms and regulations:** Belimed machines fulfil all common regulations and directives, are type tested – i.e. according to EN ISO 15883 – and bear the CE mark.

### Wash racks

An unobjectionable wash result is the outcome of perfect interaction of all elements and parameters. The correct positioning of the wash goods inside the wash chamber is essential. To guarantee this, the items must fit exactly into the racks and the inserts. Belimed took great care to develop high-quality stainless steel accessories specially adapted to the sizes of common laboratory devices such as flasks, beakers, conical flasks, test tubes, cuvettes, cells, vessels, pipettes and many others.

### Wash process

After a loaded wash rack is inserted into the wash chamber, automatic docking ensures a tight connection between the machine and wash rack. This is essential to guarantee perfect transfer of the water and the air to the wash good carrier and finally to the wash goods. One touch of a program key starts the wash program. In addition to the standard programs custom designed multi-step programs can be designed. Process steps are shown as they occur on the display. Each process is monitored and process data can be printed or can be sent to an external computer by local network.

### Flexible wash programs and high process reliability

Wash programs are started easily by a touch on the button or by automatic program start, if the optional rack coding is available. 12 validated factory settings cover all applications. For special requests custom designed programs can be arranged and validated on site. All process relevant parameters like program number, step number, actual temperatures, running time, etc. are monitored constantly and displayed at the user interface. To guarantee data traceability process data can be printed or processed at an external computer, if a network connection is set up. High process reliability is ensured by a very comprehensive error message system.

### Data integrity and traceability

For full data integrity the optional Independent Process Data Monitoring System (IPD) is available. All relevant process parameters are monitored by an additional set of sensors, which record independently. At a computer these values are compared with the values measured by the control unit. If the deviation exceeds a safety tolerance, an error message is displayed and the reprocessing cycle is aborted. Data traceability is ensured by archiving all data.

*A big variety of specially shaped laboratory utensils asks for a big variety of wash good carriers, holders and inserts. Belimed provides the best solution for each application.*



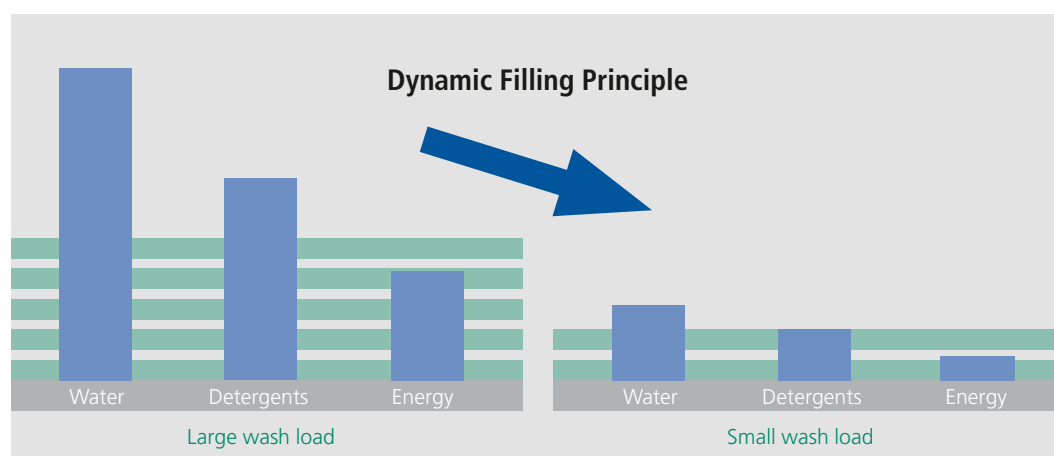
# Efficient and economical operation

Belimed's commitment to high economic efficiency includes a focus on cost savings and protecting investments. Our systems feature economical use of resources including water, detergents and energy.

## Dynamic Filling: saves up to 20% of resources per cycle

Belimed's Dynamic Filling contributes to high economic efficiency and environmental protection in laboratory operation. The washer's water intake is monitored to the actual rack that is to be processed.

If there is a small load, water consumption is reduced automatically. This also cuts the demand for energy and detergents accordingly.





**RO water preheating:****25% increase in productivity**

When the final rinse of thermal disinfection begins, the required RO water is already provided at the required thermal disinfection temperature. This is achieved by preheating it in a separate tank. This feature substantially cuts the cycle time, corresponding to a 25% increase in productivity. This advantage is fully in compliance with EN ISO 15883: the tank is positioned above the wash chamber, to ensure no pipework dead legs and complete draining of the tank.

**Exhaust air heat recovery:****20% reduction in energy consumption**

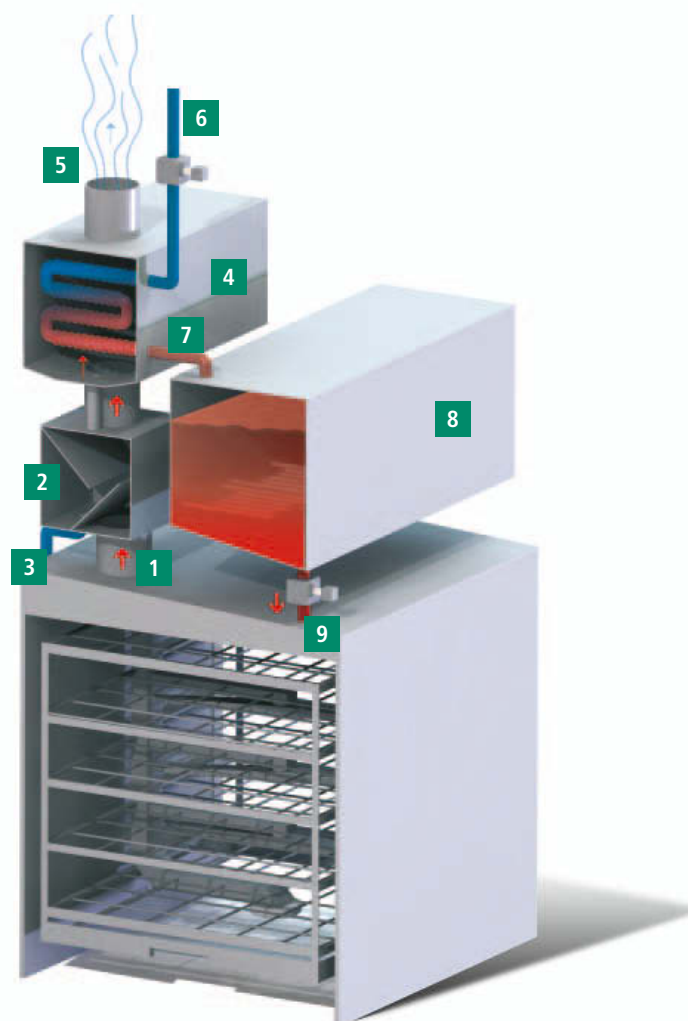
The principle of RO water preheating and vapor condensation may be taken one step further. The RO water is heated via the machine's exhaust to reduce the energy consumption. The incoming RO water also cools the exhaust air at the same time, saving up to 40 litres of cooling water per cycle. The RO water heated via the vapor condenser is supplied to the RO water preheating tank and used for thermal disinfection in the machine. Exhaust air heat recovery reduces energy consumption by up to 20%. The financial savings achieved by this option means that investment costs are recouped within a very short period of time.

**Exhaust air flap with condensate drain:****shorter cycle times and less energy**

Belimed systems provide an effective solution to capture heat resulting from high washing temperatures. The washer-disinfectors feature a dynamic exhaust air flap that opens only in the event of excess pressure in the chamber. This means that the heating energy for washing is not tapped from the exhaust air. CSSDs benefit from real energy savings and shorter cycle times. Another feature, the condensate drain, reliably prevents condensate backflow into the machine, routing condensate from the exhaust air pipe directly into the drain instead.

**High-performance drying: effective yet gentle**

Two powerful turbines are used in the high-volume Belimed dryers. Although the drying is twice as strong as on comparable units, it achieves an unrivalled performance in efficiency and time. Operating noise levels are kept to a low level. The large air volume and dual circulation dry even the critical inner lumens of cannula instruments within a very short time. The air used for drying is provided by an upstream HEPA filter. Fast, yet gentle drying maintains serviceability of high-value medical devices in the long term.



- 1 Exhaust air hot
- 2 Exhaust air flap
- 3 Condensate drain
- 4 Condenser with heat recovery system
- 5 Exhaust air cold
- 6 RO water cold
- 7 RO water preheated
- 8 RO water tank with heating elements
- 9 RO water hot

## WD 130 / WD 170

The automatic washing and disinfecting machines WD 130 and WD 170 are designed to satisfy all hygiene requirements in hospital or laboratory environments. The WD 170 is a free-standing all-purpose washing, disinfecting and drying machine. The WD 130 is designed as an under the counter version. Racks and accessories are compatible with both models due to the identical construction of the wash chamber.

### Features

- Solid construction
- Easy loading / unloading
- Built in water softener
- High capacity wash pump
- Heavy duty drying unit
- Storage area for detergents (WD 170)
- Large program library
- Short reprocessing cycles
- High processing reliability
- Convenient servicing
- Printer for batch documentation
- Broad range of wash good carriers for all applications

### Technical data

Outer dimensions WD 130 (H x W x D)	900 x 900 x 700 mm
Outer dimensions WD 170 (H x W x D)	1400 x 900 x 700 mm
Chamber dimensions, usable (H x W x D)	510 x 540 x 510 mm
Chamber volume	210 litres



WD 170 with jet spray rack



WD 130 with upper  
and lower basic racks



## Racks and accessories

The construction of the WD 130 and WD 170 wash chamber allows reprocessing of lab utensils by single or multi-level regular racks or by separate basic racks for upper and lower level, which can be handled individually.

By combining various racks and inserts, all utensils and items including test tubes, flasks, bottles, measuring devices and Petri dishes can be arranged for efficient cleaning.



**Basic top level rack, art. no. 820 361**

**Basic bottom level rack, art. no. 820 360**

**Basket rail set for top level rack, art. no. 820 368**



**Jet spray rack, art. no. 820362**

Jet spray racks are necessary for intensive cleaning. They can be equipped with various jets of different sizes and lengths, depending on the application and the customer needs.

Jet spray rack with 32 jets (up to 56 possible) equipped with:  
4 jets  $\varnothing$  6 x 200 mm, 6 jets  $\varnothing$  6 x 150 mm,  
6 jets  $\varnothing$  5 x 150 mm and 16 jets  $\varnothing$  5 x 110 mm



**Pipette cleaning insert**

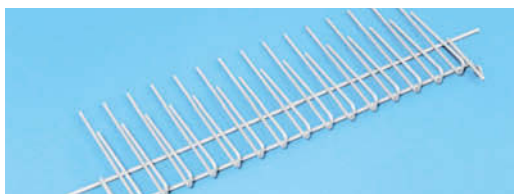
**with bottom level rack, art. no. 820 550**

Special insert for cleaning of pipettes in combination with basic bottom level rack. Capacity approx. 50 pipettes, max. length of pipettes: 450 mm



**Pipette cleaning rack, art. no. 820 366**

Individual cleaning of 60 pipettes, also for special lengths up to 580 mm



**Needle Inserts**

Rilsan-coated inserts to secure glassware in basic racks

**Art. no. 820 556** 15 needles for upper basket

**Art. no. 820 560** 15 needles for lower basket

Also available with 6 or 10 needles



**Jets for the jet spray rack**

Different sizes and shapes are available to match all applications.

*Other accessories and capacities on request.*

## WD 230 / WD 250

With many years of successful operation in hospitals all over the world, the WD 230 / WD 250 perform each day with unobjectionable wash results. The WD 230 is equipped with manually operated hinged doors. The WD 250 features fully automatic vertical sliding glass doors.

To allow the use of this high capacity washer in the laboratory, special accessories were adapted. Conductivity Control, a specific feature used in laboratories for the final rinsing step, was implemented. If the conductivity of the final rinsing water exceeds a certain limit, the final rinsing step is repeated.

### Features

- High-capacity on small footprint
- Excellent wash results due to a powerful wash pump
- Manually operated hinged door(s) with optional glass window (WD 230)
- Automatic vertical sliding glass doors (WD 250)
- Heavy duty drying unit
- Pump pressure monitoring with foam control
- Validation port and sampling removal valve
- Easy to use: control panel with push buttons
- Very short process cycles
- Validated factory settings
- Network compatible control unit
- Remote access for easy diagnosis
- Conductivity control for final rinsing step (optional)
- Heat recovering with RO water preheating for fast cycles (optional)
- Full process monitoring and independent data archiving (optional)

Technical data	
Outer dimensions (H x W x D)	1840 x 900 x 800 mm
Chamber dimensions, usable (H x W x D)	670 x 610 x 610 mm
Chamber volume	286 litres

*WD 230 with ergonomic transport dolly*

### Racks for general applications

By combining one or two level-basic racks with inserts and holders, all common laboratory devices can be properly positioned to enable unobjectionable cleaning.

Racks and accessories are made of high-quality stainless steel.



**Basic 1 level rack, art. no. 814 506**



**Basic 2 level rack, art. no. 814 456**

### Jet spray racks

Jet spray racks are necessary for intensive cleaning, and can be equipped with various jets of different sizes

and lengths depending on the application and the customer needs.



**Jet spray rack, 1 level, art. no. 817 471**

Capacity: up to 56 jets of different sizes.

As standard, equipped with 36 jets, rest locked by sealing screws



**Jet spray rack, 1½ level, art. no. 835 109**

Direct injection cleaning on 1 ½ levels enables reprocessing of large and small items. Smart construction allows easy loading. High capacity: up to 86 jets



**Jet spray rack for infusion and injection bottles  
Art. no. 835 111**

Multi-level jets enable the reprocessing of infusion and injection bottles on one same rack concurrently. Capacity: 56 bottles up to 1000 ml



**Pipette cleaning rack, art. no. 835 043**

Smart design considers the unique shape of pipettes and allows them to be properly cleaned. Capacity: up to 74 pipettes and additional open space for other items

*Other accessories and capacities on request.*



# WD 290

In high-capacity laboratories Belimed's WD 290 is the best solution. As single door model, or for special applications as fully automatic double door machine, the WD 290 meet highest laboratory standards.

30% more wash chamber volume than the wash chamber of the WD 250, but still extremely compact and space saving. With a chamber volume of 350 litres and a width of only 90 cm, the machine achieves an excellent ratio of useful space to footprint.

## Features

- High-capacity on small footprint
- Excellent wash results due to a powerful wash pump
- Automatic vertical sliding glass doors
- Automated loading and unloading
- Heavy duty drying unit
- Pump pressure monitoring with foam control
- Validation port and sampling removal valve
- Easy to use: control panel with push buttons
- Very short process cycles
- Validated factory settings
- Network compatible control unit
- Remote access for easy diagnosis
- Conductivity control for final rinsing step (optional)
- Heat recovering with RO water preheating for fast cycles (optional)
- Full process monitoring and independent data archiving (optional)

## Technical data

Outer dimensions (H x W x D)	1840 x 900 x 940 mm
Chamber dimensions, usable (H x W x D)	670 x 610 x 750 mm
Chamber volume	350 litres



### Jet spray and standard racks

To achieve the highest possible throughput of the WD 290 specially designed racks are necessary. Belimed jet spray racks can be equipped custom designed with various jets

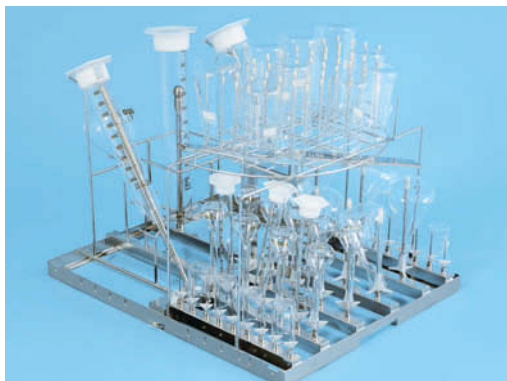
of different sizes. General laboratory items and devices can be reprocessed easily and efficient by 1- or 2-level standard racks in combination with several inserts and holders.



#### Jet spray rack, 1 level

**Art. no. 815 787** Capacity: up to 80 jets; equipped with 50 jets, rest locked

**Art. no. 817 161** Capacity: up to 64 jets; equipped with 40 jets, rest locked



#### Jet spray combi rack, 1½ levels, art. no. 815 711

Combination of jet spray rack and 2 level rack for the simultaneous reprocessing of different laboratory devices, 37 jets for small to medium items; 4 jets for large items, Second level with wash arm for various goods



#### Jet spray rack for infusion and injection bottles

Multi-level jets enable the reprocessing of infusion and injection bottles on the same rack concurrently.

**Art. no. 817 031** Capacity: 48 jets / bottles up to 1000 ml

**Art. no. 817 033** Capacity: 99 jets / bottles up to 100 ml



#### Jet spray rack for bottles (Schott), art. no. 817 568

Specially designed for bottles with narrow necks. Slight inclined position of jets prevents from water accumulation at the bottom of the bottles. Capacity: 35 bottles up to 1000 ml



#### Pipette cleaning rack, art. no. 817 569

Capacity: up to 94 pipettes and additional open space for other items such as test tube baskets



#### Basic rack

Different combinations of baskets and inserts allow all common laboratory devices to be reprocessed

**Art. no. 814 493** Basic rack, 1 level

**Art. no. 814 284** Basic rack, 2 levels

*Other accessories and capacities on request.*





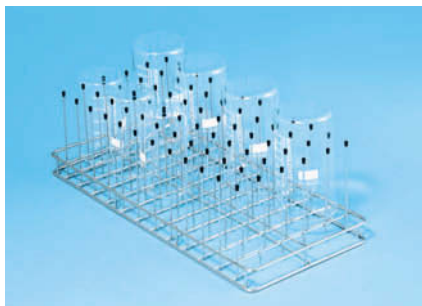


# Standard baskets and inserts

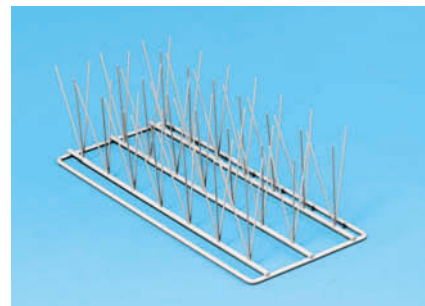


**Open basket, art. no. 772 999**  
570 x 340 x 185 mm, 1–2 baskets per level

**Cover for basket, art. no. 771 303**



**Universal carrier, art. no. 815 962**  
with 72 pins to hold glassware and utensils  
Dimensions: 560 x 255 x 166 mm,  
2–3 carriers per level



**Needle insert, art. no. 820 564**  
for reception of up to 21 medium flasks. Dimensions:  
480 x 205 x 155 mm, Stainless steel 18/8, coated,  
2–3 inserts per level



**Round basket, art. no. 592 805**  
ø 570 mm, 1 basket per level

**Cover for round basket, art. no. 440 130**  
ø 570 mm



**Half basket**  
ø 570 mm, 2–3 baskets per level  
**Art. no. 440 090** Height 120 mm  
**Art. no. 592 806** Height 180 mm  
**Art. no. 440 087** Cover for half basket  
**Art. no. 684 040** Cover fixing device



**Universal carrier, art. no. 440 085**  
with pins for holding glassware and utensils,  
ø 570 mm, h 183 mm, 2–3 carriers per level



**Quarter basket**  
ø 570 mm, 4–6 baskets per level  
**Art. no. 440 079** Height 126 mm  
**Art. no. 440 078** Height 185 mm  
**Art. no. 440 089** Cover to quarter basket

**Divider insert for quarter basket**  
**Art. no. 440 093** Height 75 mm  
**Art. no. 440 092** Height 115 mm



**Test tube basket**  
ø 145 mm, with cover and needle guide for height  
adjustment. Capacity: 63 test tubes ø 16 mm,  
6–20 inserts per level  
**Art. no. 820 542** Large for test tubes up to 210 mm  
**Art. no. 820 543** Small for test tubes up to 150 mm



**Jets for jet spray racks**  
WD 230 / WD 250 / WD 290  
**Art. no. 685 960** ø 3 x 110 mm  
**Art. no. 685 958** ø 4 x 140 mm  
**Art. no. 813 414** ø 4 x 180 mm  
**Art. no. 813 416** ø 6 x 240 mm  
**Art. no. 814 860** ø 8 x 300 mm  
**Art. no. 814 861** ø 8 x 400 mm

*Other accessories and capacities on request.*



« closer  
Belimed's approach: Always being close to the wash  
goods – and even closer to the customer needs.

Belimed, your reliable partner for reprocessing of laboratory devices





# Technical data

Machine features	WD 130	WD 170	WD 230	WD 250	WD 290
Double door pass through model with door interlock			■	■	■
Single door model with door interlock	■	■	■	■	■
Hinged doors made of stainless steel	■	■	■		
Hinged doors made of stainless steel with glass window			0		
Vertical sliding doors made of safety compound glass				■	■
Wash chamber made of high-quality stainless steel 1.4301 (304)	■	■			
Wash chamber made of high-quality stainless steel AISI 316L			■	■	■
High-capacity valves for fast filling with temperature control during filling for hot, cold and RO water (l/min)	16	16	40	40	40
Dynamic filling system to reduce consumption up to 20%	■	■	■	■	■
Dosing units for detergents (standard/additional as option)	2/2	2/2	3/2	3/2	3/2
Flow control for dosing units	0	0	■	■	■
Wash pump power	0,73 kW	0,73 kW	1,1 kW	1,1 kW	2,2 kW
Wash pump capacity (l/min)	650	650	900	900	1000
Pump pressure monitoring (wash dynamic)			■	■	■
High-capacity drain valve 5 l/s		■	■	■	■
Drain pump	■	0	0	0	0
Electrically heated wash chamber; heating power	9,5 – 12,5 kW	9,5 – 12,5 kW	15 kW	15 kW	22,5 kW
Steam heated wash chamber			0	0	0
Manual or automatic switch wash chamber heating electric/steam			0	0	0
Electrically heated RO water tank 10,5 kW			0	0	0
Heavy duty drying ventilators with HEPA filter H14 (capacity; m³/h)	150	150	500	500	500
Electrically heated drying unit 3,5 kW	■	■			
Electrically heated drying unit 10,4 kW			■	■	■
Steam heated drying unit 16,5 kW			0	0	0
Sterile filter monitoring by pressure measurement			■	■	■
Exhaust air condenser operated either by fresh water or by cooling water loop			0	0	0
Heat recovering system by condenser and RO water pre-heating			0	0	0
Exhaust air flap to prevent thermal energy loss			■	■	■
User interface with 12 keys and touch response	■	■	■	■	■
Recognition of coded racks	0	0	0	0	■
12 validated factory settings, programmable by user interface or by external computer	■	■	■	■	■
Disinfection by A <sub>0</sub> -value			■	■	■
Temperature monitoring during complete cycle	■	■	■	■	■
Thermal protection of wash goods	■	■	■	■	■
2 line VFD Display at loading and unloading side			■	■	■
Interfaces: RS 232 for printer	■	■	■	■	■
RS 485 for PC cycle documentation, RS 232 for barcode reader			■	■	■
Barcode reader for registering wash goods	0	0	0	0	0
Built in cycle printer (WD2X0: clean or decontam side)	0	0	0	0	0
PC cycle documentation system ICS 8535 to acquire all relevant process data			0	0	0
Independent process documentation (IPD) to monitor process data by independent sensors (water and air temperature, pump pressure and detergent dosing)			0	0	0
Conductivity control for final rinsing phase			0	0	0
Acoustic signal at program end	0	0	■	■	■
Peak load cut-off for electrical heater	■	■	■	■	■
Validation port for external measuring devices and sample drawing tap			■	■	■
Modem connection for remote access and diagnosis			0	0	0
Automatic maintenance reminder	■	■	■	■	■
Front covers made of stainless steel AISI 304, grinded 4N	■	■	■	■	■
Side panels (left/right) and base panels made of stainless steel AISI 304, grinded 4N	■	■	0	0	0
Floor tube made of stainless steel with drain and leakage sensor			0	0	0
Automatic rack transport within the machine				0	0
Automatic loading/unloading units for 1 or 2 wash racks					0

■ = Standard 0 = Optional

Subject to modification



# Sterilisation in laboratories

With over 2000 sterilisers installed worldwide in leading laboratories, in pharmaceutical and biotechnology sectors and hospitals, Belimed possesses the experience and knowledge to efficiently solve all kind of sterilisation specifications.

To complete the laboratory product range we also provide you with high-quality sterilisers – specially designed and equipped for standard laboratory needs as well as for special custom designed applications in laboratories, microbiological labs and research plants.

## Features

- Noiseless water ring vacuum pump incl. cooling water saving system
- Optimized and validated standard programs
- Deep running costs, low consumption
- Easy to operate by touch screen display and operating panel
- Built-in printer for lot documentation
- Sophisticated control electronics for sterilising process
- Special documentation for sterilisers and washers for a central documentation
- Highest reliability thanks to high-quality materials and components
- Customised accessories (batch carts und transport trolley, etc.)
- Built-in steam generator
- Jacket cooling
- Filter in-line-sterilisation
- Vacuum filter and condensate sterilisation

## Steam steriliser LST-V, single- or two-door

LST-V Steam steriliser for laboratory applications with vertical sliding doors. Our product range consists of models with a volume of 300 to 870 litres. All purpose steam steriliser for lab and research applications.

## Steam steriliser LST-H, single- or two-door

Beside the LST-V models we provide you with our well established high-quality laboratory sterilisers with automatic horizontal sliding doors: The LST-H sterilisers are constructed with chamber capacities of 300 up to 9000 litres – or according to customer specifications.



*Steam steriliser LST-V*

### Applicable for the sterilisation of:

- |                 |                 |
|-----------------|-----------------|
| • Instruments   | • Liquids       |
| • Glass bottles | • Culture media |
| • Containers    | • Waste         |
| • Textiles      | • Animal cages  |



« sophisticated »  
High quality materials combined with smart construction lead to sophisticated system solutions for efficient and economic operation.

Belimed, your reliable partner for reprocessing of laboratory devices



Belimed AG  
6301 Zug  
SWITZERLAND

[www.belimed.com](http://www.belimed.com)

#### **AUSTRIA**

Belimed GmbH  
Grüne Lagune 1  
8350 Fehring  
Tel. +43 3155 40 699 0  
Fax +43 3155 40 699 10  
[info@belimed.at](mailto:info@belimed.at)

#### **BELGIUM**

NV Belimed SA  
Rue de Clairvaux 8  
1348 Louvain-La-Neuve  
Tel. +32 10 42 02 40  
Fax +32 10 42 02 49  
[info@belimed.be](mailto:info@belimed.be)

#### **CHINA**

Belimed Medical Equipment  
(Shanghai) Co., Ltd  
CaiLun Road 780,  
5<sup>th</sup> floor, Room H  
ZhangJiang Hi-Tech Park  
201203 Pudong, Shanghai  
Tel. +86 21 513 709 98  
Fax +86 21 513 709 96  
[info@belimed.cn](mailto:info@belimed.cn)

#### **FRANCE**

Belimed SAS  
Parc GVIO  
330 Allée des Hêtres, Hall E  
69760 Limonest  
Tel. +33 4 37 41 63 03  
Fax +33 4 37 41 63 04  
[info@belimed.fr](mailto:info@belimed.fr)

Branch Office  
Belimed SAS  
Parc Espale  
1, av. Pierre Pflimlin  
68390 Sausheim  
Tel. +33 3 89 63 65 40  
Fax +33 3 89 63 65 41  
[info@belimed.fr](mailto:info@belimed.fr)

#### **GERMANY**

Belimed Deutschland GmbH  
Edisonstrasse 7a  
84453 Mühldorf am Inn  
Tel. +49 8631 9896 0  
Fax +49 8631 9896 300  
[info@belimed.de](mailto:info@belimed.de)

Branch Office West  
Belimed Deutschland GmbH  
Emil-Hoffmann-Strasse 27  
50996 Köln  
Tel. +49 2236 9642 0  
Fax +49 2236 9642 200  
[info.west@belimed.de](mailto:info.west@belimed.de)

#### **NETHERLANDS**

Belimed B.V.  
Energieweg 8  
6658 AD Beneden-Leeuwen  
Tel. +31 487 59 11 00  
Fax +31 487 59 15 90  
[info@belimed.nl](mailto:info@belimed.nl)

#### **SLOVENIA**

Belimed d.o.o.  
Kosovelova cesta 2  
1290 Grosuplje  
Tel. +386 1 7866 010  
Fax +386 1 7866 011  
[info@belimed.si](mailto:info@belimed.si)

#### **SWITZERLAND**

Belimed Sauter AG  
Zelgstrasse 8  
8583 Sulgen  
Tel. +41 71 644 85 00  
Fax +41 71 644 86 00  
[info@belimed-sauter.ch](mailto:info@belimed-sauter.ch)

Branch Office West  
Belimed Sauter AG  
Erlenauweg 17  
3110 Münsingen  
Tel. +41 31 720 44 55  
Fax +41 31 720 44 50  
[info@belimed-sauter.ch](mailto:info@belimed-sauter.ch)

#### **UNITED KINGDOM**

Belimed Limited  
Unit 4 Newbuildings Place  
Dragons Green Road  
Shipley  
West Sussex, RH13 8GQ  
Tel. +44 1403 738 811  
Fax +44 1403 730 830  
[info@belimed.co.uk](mailto:info@belimed.co.uk)

#### **USA**

Belimed, Inc.  
2284 Clements Ferry Road  
Charleston, SC 29492  
Tel. +1 843 216 7424  
Fax +1 843 216 7707  
[info@belimed.us](mailto:info@belimed.us)

#### **OTHER COUNTRIES**

Medical & Lab  
Belimed AG  
Dorfstrasse 4  
6275 Ballwil  
SWITZERLAND  
Tel. +41 41 449 78 88  
Fax +41 41 449 78 89  
[info@belimed.ch](mailto:info@belimed.ch)

#### **OTHER COUNTRIES**

Pharma  
Belimed Sauter AG  
Zelgstrasse 8  
8583 Sulgen  
SWITZERLAND  
Tel. +41 71 644 85 00  
Fax +41 71 644 86 00  
[info@belimed-sauter.ch](mailto:info@belimed-sauter.ch)